

## ADiNO<sup>®</sup> C 4290.0

Formerly C 429

### Application

Special sprayable contact adhesive for bonding of plasticized PVC film to PVC film or to plastic form parts, mineral substrates, wood, MDF or other materials.

### Characteristic

Fast evaporation time, high heat and plasticizer resistance, highest heat resistance by adding 5% hardener ADiNO<sup>®</sup> H9.

### Technical Data

Basis	: Synthetic Caoutchouc
Solid content	: approx. 18 %
Density	: approx. 0.95 g/ml
Viscosity @ 30°C	: approx. 2300 mPa.s (Brookfield)
Evaporation time	: approx. 5-7 minutes depending on materials and substrate
Open time / contact life	: approx. 15 minutes
Application amount	: approx. 250 g/m <sup>2</sup> , depending on material used.

### Instruction for Use

The materials to bond must be clean, free of dust, grease and other substances. Stir the glue before using.

Apply the glue with a pressurized spray gun or brush; either on one side and join the parts immediately, or on both sides and let the solvents completely evaporate before joining / pressing the parts.

### Packaging / Storage

15 kg pail or 170 kg steel drum / shelf-life 12 months after production date.  
Keep in a cool and dry place

*All information based on internal tests and many years of practical experience.  
The variety of materials used and different work conditions, which lie beyond our control, preclude any claims based on this data.  
We recommend performing sufficient test and pilot run that our technical service team gladly support.*

**March 21, Adino GmbH.** Email: [info@adinoklebstoffe.de](mailto:info@adinoklebstoffe.de) – [www.adinoklebstoffe.de](http://www.adinoklebstoffe.de)  
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