

ADiNO[®] HM PU 9075.0

Wrapping Hotmelt Adhesive

Application

- General purpose profile wrapping
- Suitable for PVC, Alu and all kind of wood-based profiles
- Suitable for wrapping with paper foils (paper foil overlapping possible), thermoplastic foils and veneer

Characteristics

- High heat, water and solvent resistance.
- Very wide adhesion spectrum, high adhesion to plastic foils
- High initial tack.
- Very low consumption.
- Excellent cold flexibility.

Technical Data

Basis	: PUR
Colour	: .0 = natural
Viscosity @ 140°C	: approx. 27,000 mPa.s (Brookfield)
Density	: approx. 1.08 g/cm ³
Application Temperature	: 110-150 °C
Feeding Speed	: 4-40 m/minute
Curing Time	: approx. 72 hours, depending on temperature and humidity conditions

Instruction for Use

Use special air-tight melting equipment suitable for reactive PUR-based hotmelt and apply with suitable nozzle, slot-nozzle or roller applicator.

In case of long term stops of the machine we recommend to clean the roller applicator with powder cleaner ADiNO[®] CL 90 B, and melting and other application systems with flushing agent ADiNO[®] CL 90 G.

It is recommended that ambient temperature should be above 15°C, the application surface must be cleaned from dust, dirt and grease.

Thermoplastic materials and alu used need to be pre-treated (corona and/or primer), results depend on materials and machine settings, therefore customer trials are necessary.

Packaging / Storage

20kg alu pouch, 20kg hobbok and 200kg drum / shelf-life 12 months after production date.

Keep in a cool and dry place

All information based on internal tests and many years of practical experience.

The variety of materials used and different work conditions, which lie beyond our control, preclude any claims based on this data.

We recommend performing sufficient test and pilot run that our technical service team gladly support.