

## ADiNO<sup>®</sup> P 4146.0

Formerly P 146

### Primer

#### Application

- Pre-coating of plastic materials to be bonded with hotmelt, water-based and solvent-based adhesives
- Typically used for PVC/ABS edge-banding material as used in the furniture industry
- Suitable for corona pre-treated PP material as well as thermoplastic foils

#### Characteristics

- Fast evaporation
- Low usage
- Easy to apply

#### Technical Data

Basis	:	Polymer mix in solvent
Viscosity at 30 °C	:	approx. 150 mPa.s (Brookfield)
Density	:	approx. 0.91 g/cm <sup>3</sup>
Solid content	:	approx. 17 %

#### Instruction for Use

Stir very well before usage!

Apply with metallic or foam rubber roller on the back side of the material in a very thin and even layer. Application amount approx. 50 gr/m<sup>2</sup> is recommend to achieve optimum results. Too thick amount will result in poor bonding results. The primer must completely dry before material can be coiled.

#### Packaging / Storage

15 kg pail, 160 kg drum / shelf-life 6 months after production date.  
Keep in a cool and dry place

*All information based on internal tests and many years of practical experience. The variety of materials used and different work conditions, which lie beyond our control, preclude any claims based on this data. We recommend performing sufficient test and pilot run that our technical service team gladly support.*