

ADiNO[®] UF 1952.0

UF Resin

Application

- Bonding of veneer, décor paper and HPL/CPL materials to wood-based panels.
- Manufacturing of multi-layered formed parts as well as solid wood lamination in HF presses.

Characteristics

- One-shot powder glue
- Easy one-step mixing with water
- Minimized bleeding through
- Low in formaldehyde, to achieve E1 according to EN 717 section 2. Lower emission classes possible, depending on class of used substrate material.
- To achieve classification I according to EN 314-2
- Long pot-life

Technical Data

Basis	:	Urea formaldehyde resin
Appearance	:	powder
Colour	:	beige
Open time	:	8-10 minutes
Pressing time	at 70 °C :	4-5 minutes
	at 80 °C :	3-4 minutes
	at 100 °C :	1-2 minutes
	at 120 °C :	45-60 seconds
Setting time	:	approx. 3 days depending on climate and moisture conditions
Application amount	:	80-150 g/m ² for HPL, CPL and Veneer
<i>(depending on board material)</i>	:	50-70 g/m ² for décor paper
Pressure	:	> 0.2 N/mm ²
Pot-life	:	5-6 hrs

Instruction for Use

Mix powder with water in a ratio of 2:1 by weight (e.g. 10kg UF 9520 with 5 kg water). Depending on viscosity needed, the amount of water can vary by 5%.

The finished mixed glue can be coloured with water-based stains or mineral colours free of alkali.

Apply the mixed glue thin and even with spatula, hand-roller or with an automatic glue-spreader onto the board and lay the surface material into the wet glue within the open time. Note that the usage time on an automatic roller is approx. 2/3 of the mentioned pot-life.

Clean the application equipment with water.

We recommend treating the pressing plates and conveyers with a suitable separating agent.

Packaging / Storage

25 kg Bag / shelf-life 12 months after production date.

Keep in a cool and dry place

All information based on internal tests and many years of practical experience.

The variety of materials used and different work conditions, which lie beyond our control, preclude any claims based on this data.

We recommend performing sufficient test and pilot run that our technical service team gladly support.