

ADiNO[®] HM 9350.0

Edgebanding Hotmelt Adhesive

Application

On automatic HOLZ-HER edge-banding machines or similar equipments that work with cartridges, using PVC, ABS, CPL, polyester, melamine paper, veneer and solid wood edging materials.

Characteristics

- Fast melting properties
- Low density, low application amount, invisible glue-line
- Good heat resistance
- High initial tack
- Long hot tack

Technical Data

Basis	: EVA
Appearance	: cartridges (∅ = 63 mm; length = 80 mm)
Colour	: .0 = natural (translucent)
Viscosity @ 200°C	: approx. 45,000 mPa.s (Brookfield)
Density	: approx. 1.00 g/cm ³
Softening Point	: approx. 88 °C (R&B)
Application Temperature	: 180-200 °C
Feeding Speed	: 15-40 m/minute

Instruction for Use

It is recommended that ambient temperature should be above 15 °C. The application surface must be clean from dust, dirt and grease. Thermoplastic edging materials used need to be primed; results depend on edging materials and machine settings, therefore customer trials are necessary.

Packaging / Storage

14.5 kg Box / shelf-life 24 months after production date.
Keep in a cool and dry place

*All information based on internal tests and many years of practical experience.
The variety of materials used and different work conditions, which lie beyond our control, preclude any claims based on this data.
We recommend performing sufficient test and pilot run that our technical service team gladly support.*