

ADiNO[®] HM 9470.0

Formerly HM 9270.0

Edgebanding Hotmelt Adhesive

Application

- On automatic edge-banding machines using PVC, ABS, Acrylic, CPL, polyester, melamine paper, veneer and solid wood edging materials.
- Soft-forming
- Processing centers (BAZ)

Characteristic

- Good melting properties and good heat and color stability in the melt
- Very low consumption
- Invisible glue-line
- High initial tack
- High thermal stability
- Very high heat resistance

Technical Data

Basis	:	PO
Appearance	:	granular
Colour	:	.0 = natural .4 = white
Viscosity @ 200°C	:	approx. 115,000 mPa.s (Brookfield)
Density	:	approx. 1.20 g/cm ³
Softening Point	:	approx. 155 °C (R&B)
Application Temperature	:	200-220 °C
Feeding Speed	:	> 12 m/minute

Instruction for Use

It is recommended that ambient temperature should be above 15 °C. The application surface must be clean from dust, dirt and grease. Thermoplastic edging materials used need to be primed; results depend on edging materials and machine settings, therefore customer trials are necessary.

Packaging / Storage

25 kg bag / shelf-life 24 months after production date.
Keep in a cool and dry place

All information based on internal tests and many years of practical experience.

The variety of materials used and different work conditions, which lie beyond our control, preclude any claims based on this data. We recommend performing sufficient test and pilot run that our technical service team gladly support.

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